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F Series Spool Loading Instructions

Production Series Filament

1. Put reusable spindle thru spool arbor in proper orientation (chip holder on left side when filament feeds off the back of the spool), for chips to make contact with reader and filament feeding into hole at back of bay
2. place chips in spindle: OEM chip inside, Dongle Repair Device (DRD) chip outside. Contact points facing out.
3. feed USB cable from bottom of spindle to top of DRD chip and connect. Affix cable in slot below the chips to prevent wiggles or connection issues
4. place spool assembly inside Model bay, remove tape to release filament (**maintain tension at all times**), feed into hole
5. close drawer and route USB cable to connect to USB port on front of F Series machine to power DRD

Return DRD and OEM eeprom chips for \$5/ea credit. Same program for printheads coming soon. These MDF spools are biodegradable and help us comply with EU directive regarding single use plastics.

Partial spools that have absorbed moisture may be dried at 165F