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F Series Spool Loading Instructions

Production Series Filament

1. Stack the two chips together: OEM chip inside touching the two metal “tangs” or contacts, Dongle Repair Device (DRD) chip outside. Place chip stack in spindle (arbor adaptor).
2. Feed USB cable from bottom of chips/spindle and turn back down to connect to USB port. Affix USB cable in slot at the bottom of the chip pocket to prevent cable from shifting and causing communication or connection issues
3. Put reuseable spindle thru spool arbor in proper orientation (chips on the left) for chips to make contact with reader and filament feeding normally into hole at back of bay
4. place spool assembly inside Model bay, remove tape to release filament (**maintain tension at all times**), feed into hole
5. close drawer and route USB cable to connect to USB port on front of F Series machine to power DRD. 2 sticky backed Cable routing clips sentd with initial order

Return DRD and OEM eeprom chips for \$5/ea credit. Same program for printheads coming soon. These MDF spools are biodegradable and help us comply with EU directive to reduce single use plastics.

Stored partial spools that have absorbed moisture may be dried at 165F