GHS Format

# SAFETY DATA SHEET

## 1. IDENTIFICATION

| | | |
|---|---|---|
| Trademark | : | ULTEM™ resin |
| Product name | : | 9085-1100 |
| Product description | : | Polyetherimide |
| Appearance | : | pellets |
| Recommended use | : | May be used to produce molded or extruded articles or as a component of other industrial products.<br>Manufacture of plastics products, including compounding and conversion |
| Restrictions on use | : | For industrial use only. |
| Supplier | : | SABIC<br>2500 City West Blvd, Suite 650<br>Houston, TX 77042 USA<br>Telephone: +1 (713) 532-4999<br><br>For inquiries in Canada, contact:<br>SABIC<br>44 Normar Road<br>Cobourg, ON K9A 4L7, Canada<br>Telephone: (905) 372-6801 |
| Emergency SABIC Telephone # | : | 800 424-9300 (USA)<br>+1 703-527-3887 (globally, outside USA) |
| Emergency Transportation # | : | CHEMTREC, U.S. : (800) 424-9300<br>International: +1 (703) 527-3887 |
| E-mail address | : | sds.info@sabic.com |
| Website | : | http://www.sabic.com |

## 2. HAZARDS IDENTIFICATION

**GHS Remark**

The additives in this product (if any) are bound in a thermoplastic resin matrix. In accordance with GHS for the classification of the product, the hazard potential may be assessed with respect to the physico-chemical form and/or bioavailability of the individual components in the thermoplastic resin. UN GHS says, that even if adverse effects are seen in animal studies or in-vitro tests, no classification is needed if the mechanism or mode of action is not relevant to humans. The European CLP Regulation also mentions, that no classification is indicated if the mechanism is not relevant to humans. Where GHS classifications are shown below, these are based on the individual components in the thermoplastic resin matrix. Under the typical use conditions for the resin, these hazardous components are unlikely to contribute to workplace exposure. Please read the entire safety data sheet and/or consult an EHS professional for a complete understanding.

**GHS Classification**

Not a hazardous substance or mixture.

**GHS Label elements**
Not a hazardous substance or mixture.

**Other hazards which do not result in classification**

**SABIC Emergency Overview**
Pellets with slight or no odor
Spilled material may create slipping hazard.
Can burn in a fire creating dense, toxic smoke
Molten plastic can cause severe thermal burns
Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever.
Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

**Other information**
OSHA, IARC and/or NTP have listed carbon, titanium dioxide, crystalline silica (quartz), respirable glass and certain heavy metals, present in some colorants and fillers, as carcinogens. If these materials are present in this product at significant quantities, they are shown in Section 2/3. These materials are essentially bound to the plastic matrix and are unlikely to contribute to workplace exposure under recommended processing conditions.

**Processing Issues**
Processing vapors may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing vapor condensates on ventilation ductwork, molds, and other surfaces can cause irritation and injury to skin.

**Aggravated Medical Condition**
MEDICAL RESTRICTIONS: There are no known health effects aggravated by exposure to this product. However, certain sensitive individuals and individuals with respiratory impairments may be affected by exposure to components in the processing vapors.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

| | | |
|---|---|---|
| Substance / Mixture | : | Mixture |
| Chemical nature | : | Mixture |

**Hazardous components**
No hazardous ingredients

Components which are considered potential hazards to health or the environment, if present above minimum concentrations, are listed above. Any concentration shown as a range is to protect confidentiality and/or is due to batch variation. Any non-hazardous components are being withheld as a trade secret. This product consists primarily of high molecular weight polymers which are not expected to be hazardous. Furthermore, any additives in this product are present within the polymer matrix and are not expected to be hazardous under recommended use conditions. Occupational exposure limits, if available, are listed in Section 8.

## 4. FIRST AID MEASURES

| | | |
|---|---|---|
| General advice | : | Thermal decomposition can lead to release of irritating gases and vapours. Move the victim to fresh air. Obtain medical attention. |

| | | |
|---|---|---|
| If inhaled | : | Move to fresh air in case of accidental inhalation of dust or fumes from overheating or combustion. If symptoms persist, call a physician. |
| In case of skin contact | : | After contact with skin, wash immediately with plenty of cold water. Wash off immediately with soap and plenty of water. Consult a physician. If skin irritation persists, call a physician. |
| In case of eye contact | : | Immediately flush eye(s) with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, consult a specialist. |
| If swallowed | : | Negligible or unlikely exposure pathways If accidentally swallowed obtain immediate medical attention. |
| Notes to physician | : | No information available. |

## 5. FIREFIGHTING MEASURES

| | | |
|---|---|---|
| Suitable extinguishing media | : | Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. |
| Unsuitable extinguishing media | : | Do not use a solid water stream as it may scatter and spread fire. |
| Specific hazards during firefighting | : | Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Material is not sensitive to mechanical impact. |
| Hazardous combustion products | : | Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbon fragments, hydrogen cyanide, nitrogen oxides. If present, certain hazardous additives can also liberate halogenated hydrocarbons. |
| Further information | : | Take precautionary measures against static discharges. During processing, dust may form explosive mixture in air. Thermal decomposition can lead to release of irritating gases and vapours. |
| Special protective equipment for firefighters | : | Wear self-contained breathing apparatus for firefighting if necessary. Stay upwind/ keep distance from source. |
| Explosive properties | : | Not applicable |

## 6. ACCIDENTAL RELEASE MEASURES

| | | |
|---|---|---|
| Personal precautions, protective equipment and emergency procedures | : | Take precautionary measures against static discharges. |
| Environmental precautions | : | Do not flush into surface water or sanitary sewer system. Should not be released into the environment. |

| | | |
|---|---|---|
| Methods and materials for containment and cleaning up | : | Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air. |

## 7. HANDLING AND STORAGE

**Handling**

| | | |
|---|---|---|
| Advice on safe handling | : | Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed. Open containers only in well-ventilated area. |

**Storage**

| | | |
|---|---|---|
| Conditions for safe storage | : | Keep tightly closed in a dry and cool place. Keep away from heat and sources of ignition. Residual monomer vapors can accumulate in the headspace of closed containers. |

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Occupational Exposure Limits**

**Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

| | | |
|---|---|---|
| **Engineering measures** | : | Handle in accordance with good industrial hygiene and safety practice. Provide appropriate exhaust ventilation at machinery. Processing fume condensate may be a fire hazard and toxic; remove periodically from exhaust hoods, ductwork, and other surfaces using appropriate personal protection. |

**Personal protective equipment**

| | | |
|---|---|---|
| Respiratory protection | : | Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapours. If dust or powder are produced from secondary operations such as sawing or grinding, use a respirator approved for protection from dust. |

**Hand protection**

| | | |
|---|---|---|
| Material | : | Wear protective gloves. |
| Eye protection | : | Safety glasses with side-shields Chemical resistant goggles must be worn. |
| Skin and body protection | : | Long sleeved clothing |
| Protective measures | : | Wear suitable protective equipment. |
| Hygiene measures | : | Do not eat, drink or smoke when using this product. |

## 9. PHYSICAL AND CHEMICAL PROPERTIES

| | | |
|---|---|---|
| Appearance | : | pellets |
| Physical state | : | solid |
| Colour | : | natural |
| Odour | : | none or slight |
| Odour Threshold | : | No information available. |
| pH | : | No data available |
| Melting point/range | : | This product does not exhibit a sharp melting point but softens gradually over a wide range of temperatures. |
| Boiling point/boiling range | : | not determined |
| Flammability | : | No information available. |
| Upper explosion limit | : | not determined |
| Lower explosion limit | : | not determined |
| Vapour pressure | : | negligible |
| Relative vapour density | : | not determined |
| Relative density | : | >1 |
| Density | : | not determined |
| Bulk density | : | 500 kg/m3 |
| Water solubility | : | insoluble |
| Solubility in other solvents | : | not determined |
| Partition coefficient: n-octanol/water | : | No information available. |
| Auto-ignition temperature | : | not determined |
| Decomposition temperature | : | not determined |
| Viscosity, dynamic | : | Not applicable |
| Viscosity, kinematic | : | Not applicable |

## 10. STABILITY AND REACTIVITY

| | | |
|---|---|---|
| Reactivity | : | Stable under recommended storage conditions. |
| Chemical stability | : | Stable at normal ambient temperature and pressure. Hazardous polymerisation does not occur. |
| Possibility of hazardous reactions | : | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | : | To avoid thermal decomposition, do not overheat. Heating can release hazardous gases. Do not exceed melt temperature recommendations in product literature. Purgings of hot material should be collected in small, flat, thin shapes and quenched with water to allow for rapid cooling. Do not allow product to remain in barrel at elevated temperatures for extended periods of time. |
| Incompatible materials | : | No special restrictions on storage with other products. |
| Hazardous decomposition products | : | Process vapors under recommended processing conditions may include trace levels of ,hydrocarbons, phenols, alkylphenols, diarylcarbonates |

## 11. TOXICOLOGICAL INFORMATION

**Acute toxicity**

**Product:**

Acute oral toxicity
Remarks: >5000 mg/kg (estimated)

Acute dermal toxicity
Remarks: >2000 mg/kg (estimated)

**Experience with human exposure**

**Product:**

| | | |
|---|---|---|
| Inhalation | : | Remarks: Inhalation unlikely due to physical form. Processing fumes evolved at recommended conditions may contain trace amounts of hazardous chemicals. Extreme processing conditions or temperatures may result in higher levels. Processing vapors may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing vapor condensates on ventilation duct work, molds, and other surfaces can cause irritation and injury to skin. |
| Skin contact | : | Remarks: Not a hazard during normal industrial use. If present, some additives (like glass fiber or flame retardants) may cause skin irritation in susceptible persons. |
| Eye contact | : | Remarks: Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Ingestion | : | Remarks: Ingestion unlikely due to physical form. |

**Further information**

**Product:**

Special Studies: The toxicological data has been taken from products of similar composition.

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity**
No data available

**Persistence and degradability**
No data available

**Bioaccumulative potential**
No data available

**Mobility in soil**
No data available

**Other adverse effects**

**Product:**

| | |
|---|---|
| Additional ecological information | Do not flush into surface water or sanitary sewer system. Based on the ecotoxicology studies conducted on fine particles/fibers in the sub-micron range, this material is not expected to be environmentally hazardous under normal use. |

## 13. DISPOSAL CONSIDERATIONS

**Waste disposal methods**

| | | |
|---|---|---|
| Waste from residues | : | Where possible recycling is preferred to disposal or incineration. Empty containers should be taken to an approved waste handling site for recycling or disposal. |
| Contaminated packaging | : | Where possible recycling is preferred to disposal or incineration. Can be landfilled or incinerated, when in compliance with local regulations. |

## 14. TRANSPORT INFORMATION

**ADR**
Not regulated as a dangerous good

**IATA-DGR**
Not regulated as a dangerous good

**IMDG-Code**
Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
Not applicable for product as supplied.

**UNRTDG**
Not regulated as a dangerous good

**National Regulations**

**TDG**
Not regulated as a dangerous good

## 15. REGULATORY INFORMATION

**The components of this product are reported in the following inventories:**

| | | |
|---|---|---|
| REACH (European Union) | : | For further information, please contact: Manufacturer, importer, supplier |

| | | |
|---|---|---|
| CH INV (Switzerland) | : | The formulation contains substances listed on the Swiss Inventory<br>Not in compliance with the inventory |
| TSCA (USA) | : | On TSCA Inventory |
| DSL (Canada) | : | All components of this product are on the Canadian DSL |
| CEPA (Canada) | : | Not in compliance with the inventory |
| AICS (Australia) | : | Not in compliance with the inventory |
| NZIoC (New Zealand) | : | On the inventory, or in compliance with the inventory |
| ENCS (Japan) | : | On the inventory, or in compliance with the inventory |
| ISHL (Japan) | : | For further information, please contact: Manufacturer, importer, supplier |
| KECI (Korea) | : | On the inventory, or in compliance with the inventory |
| PICCS (Philippines) | : | Polymer exemption<br>Not in compliance with the inventory |
| IECSC (China) | : | On the inventory, or in compliance with the inventory |
| TCSI (Taiwan) | : | For further information, please contact: Manufacturer, importer, supplier |
| EHSNR (Malaysia) | : | For further information, please contact: Manufacturer, importer, supplier |
| CICR (Turkey) | : | For further information, please contact: Manufacturer, importer, supplier |

**Other applicable national regulatory information**

**Canadian National Pollutant Release Inventory (NPRI)**

| Components | CAS-No. | Concentration (%) |
|---|---|---|
| 1,2-Dichloribenzene | 95-50-1 | >= 0.01-< 0.1% |
| Bisphenol-A | 80-05-7 | -< 0.01% |
| Methylene Chloride | 75-09-2 | -< 0.001% |

**PBT**
This product does not contain any components on the DSL that are classified as Persistent, Bioaccumulative and Toxic (PBT) under CEPA.

**WHMIS Classification** : Not controlled.

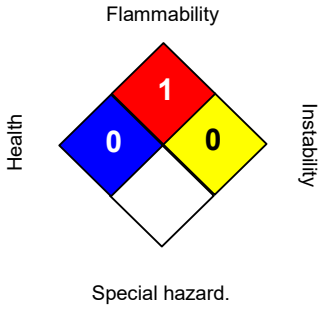
This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

## 16. OTHER INFORMATION

**Further information**

| | | |
|---|---|---|
| Registered trademark | : | SABIC and brands marked with ™ are trademarks of SABIC or its subsidiaries or affiliates. |
| Prepared by | : | Product Stewardship |

**NFPA:**




**HMIS III:**

| | |
|---|---|
| HEALTH | 0 |
| FLAMMABILITY | 1 |
| PHYSICAL HAZARD | 0 |

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

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End of Safety Data Sheet