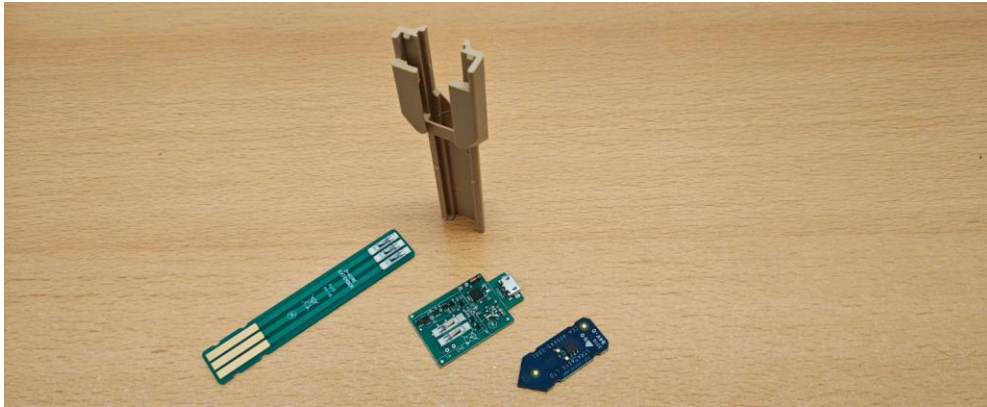
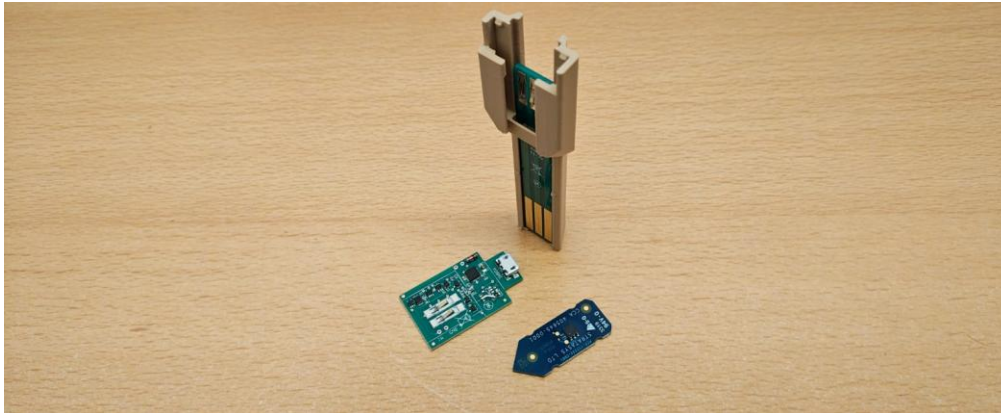


F120 / F770 Loading Instructions

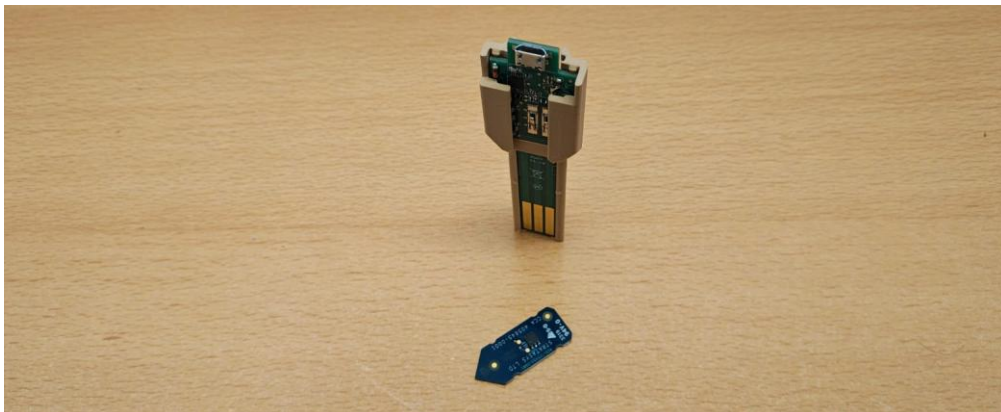
1. With your first order you will receive: (1) Chip holder/filament feed adaptor; (2) Canister cradle; (3) Metal canister to load spool; (4) three chips: Dongle Repair Device (DRD) with USB port, OEM eeprom and Extender Board.
2. Locate chip holder and all three chips



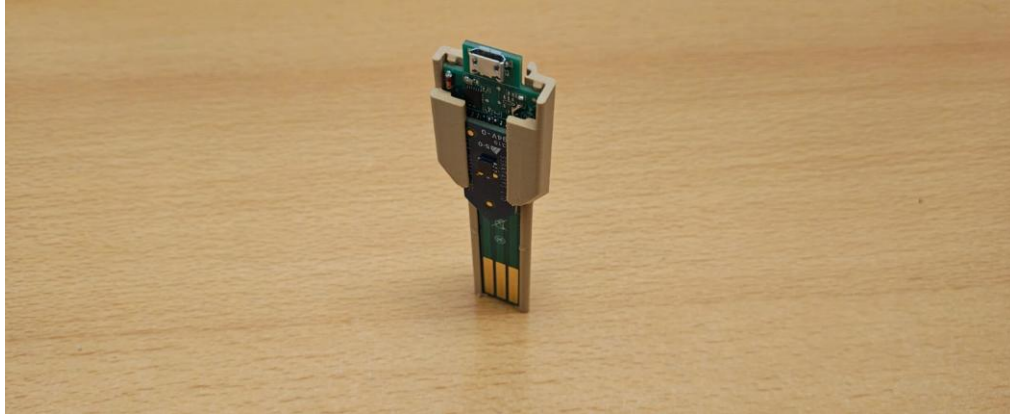
3. Install chips as shown below. First install long extender board.



Second install DRD chip with USB port as per orientation in photo below.



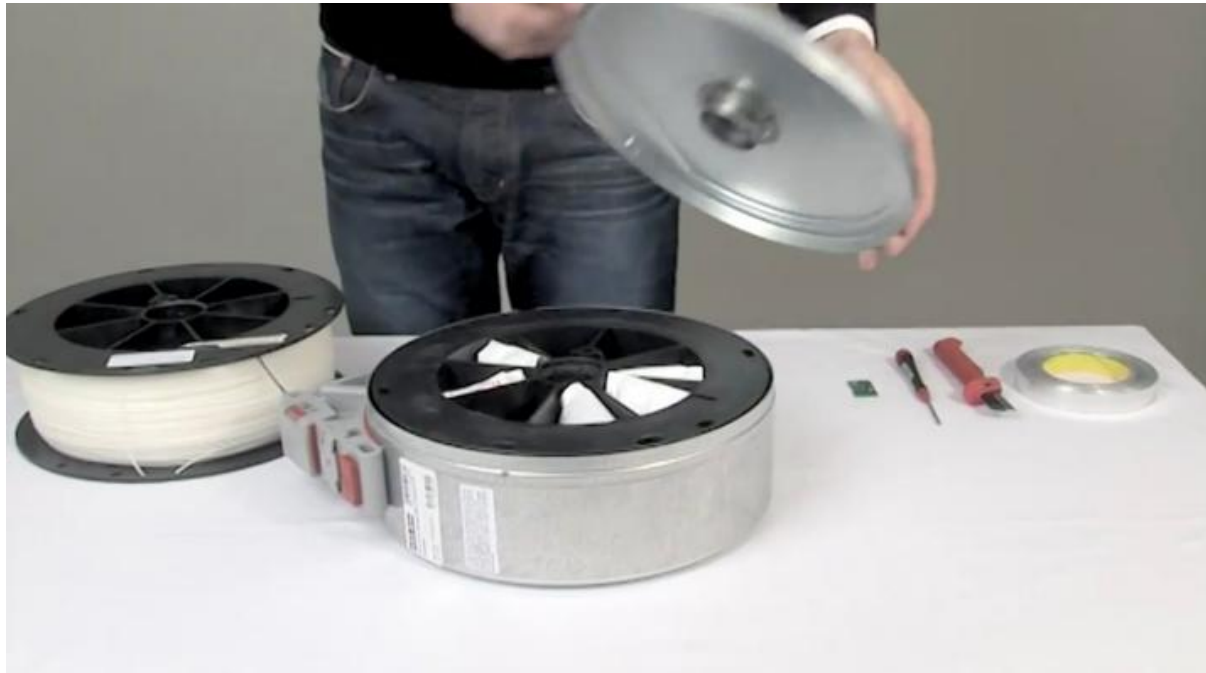
Third, install OEM chip from bottom with “arrow” matching arrow on adaptor.



4. Load spool in canister as shown below. Be sure to maintain tension on the filament at all times, including when feeding filament out of canister. Keeping the filament tight and under tension ensures it doesn't get tangled or crossed over on top of itself causing it to bind and get stuck.

We will send a Fortus canister as a spool holder / dry box with your first order. Follow canister loading instructions carefully, ensuring tension on the filament while feeding. Store loaded canisters standing up. Filament wraps will fall off the spool and get locked down if canister is laid flat.

Remove lid.



Place spool in canister base such that filament feeds off bottom of spool and straight out of the canister. *Always keep tension on filament to avoid loops / wraps from crossing over themselves.*



Replace lid on canister. Closing door on top of thumb / filament feed roller locks filament in place and maintains tension on filament.



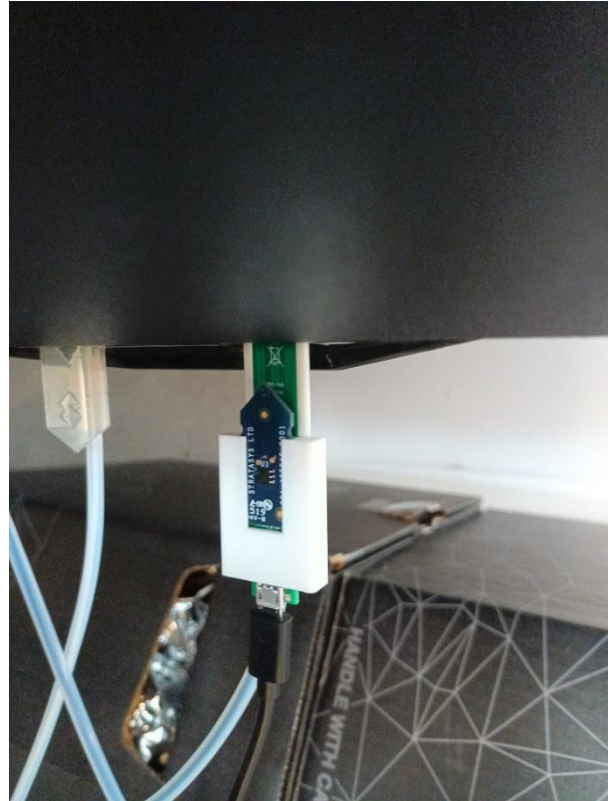
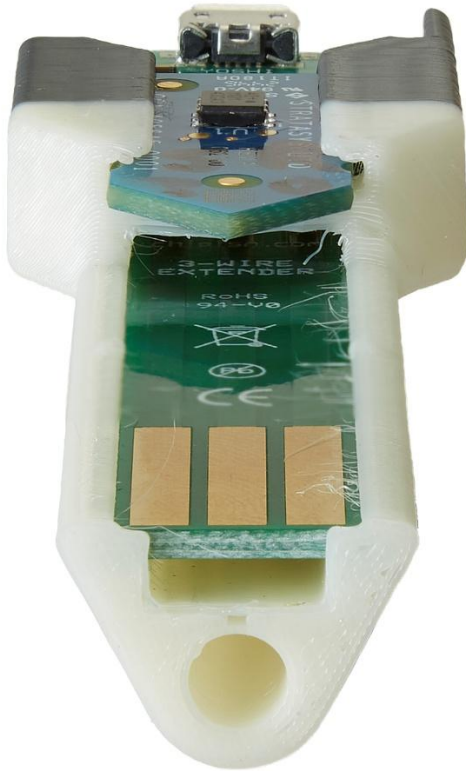
5. Re-tape Canister in three spots or all around, your choice.



6. Place the cannister in the printed cradle and place it behind the machine, as shown. Open thumb wheel door and pull filament out to feed thru chip adaptor. Ensure filament feeding freely.



7. Connect USB cord to DRD chip and route to front of machine to plug into USB port to power DRD chip. (Note: you may also plug USB cord into USB brick in wall outlet (brick not supplied). Feed filament thru chip holder and to print head as you would with OEM material. Then load chip adaptor in machine and press load filament on the User Interface.



If you have any questions or issues at all please call Argyle Materials support at 1-905-852-0923. First time loading material seems like a lot of steps but it becomes second nature very quickly.