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## **F Series Spool Loading Instructions**

### **Production Series Filament**

1. Load reusable arbor adaptor puck on each side of arbor (hole in middle of spool)
2. Put reusable spindle thru center of pucks in proper orientation for chips to make contact with reader and filament feeding into hole at back of bay
3. place chips in spindle: OEM chip inside, Dongle Repair Device (DRD) chip outside. Contact points facing out.
4. feed USB cable from bottom of spindle to top of DRD chip and connect. Affix cable in slot below the chips to prevent wiggles or connection issues
5. place spool assembly inside Model bay, unlock filament (maintain tension at all times), feed into hole
6. close drawer and route USB cable to connect to USB port on front of F Series machine to power DRD